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Abstract of the Disclosure

10 A clamping means for clamping two parts which more particularly serves for fixing a workpiece palette on a workpiece table. A bolster provided with a projecting shape element is secured to the first part and a cooperating part provided with a recess for receiving the shape element is secured to the second part. In the projecting shape element a sliding element runs which has at least one peripheral recess, into which at least one clamping element clamping means, which is able to be moved in a through hole in the shape element, fits in the non-clamping position, and on sliding the sliding element the clamping element is thrust outward into the clamping position, in which it interlocks in the recess in the cooperating part. The clamping element possesses a central guide for linearly guiding in the through hole, such guide region being provided with an annular groove to accommodate a sealing ring, hemispherical terminal regions being formed on either side of the guide region. The clamping element ensures on the one hand a reliable sealing action and on the other hand prevent the clamping element dripping out. Simultaneously a centering and clamping function is produced.

35 Figure 1